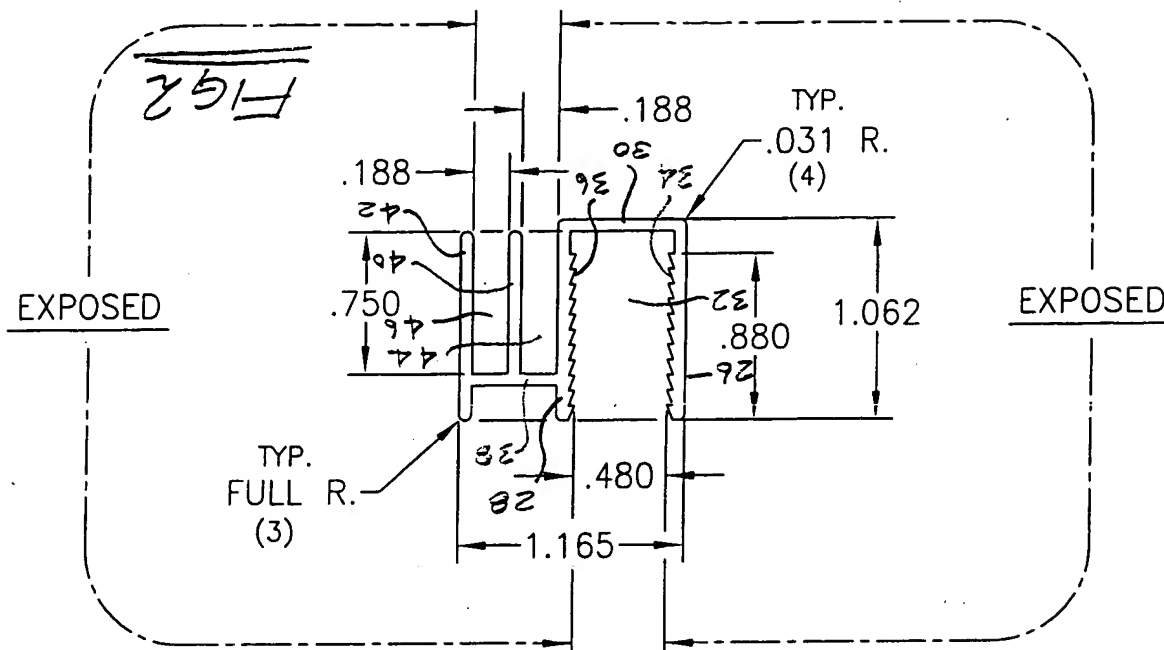
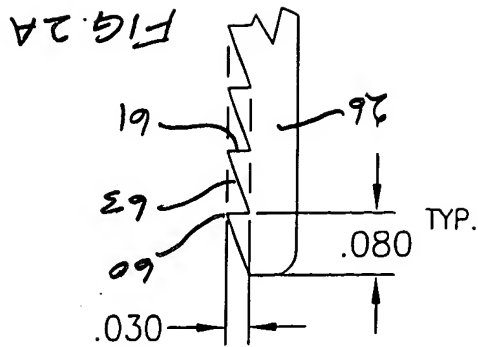


DIE NO.	TSR-13931
BKR. NO.	2.A.536
BOLS. NO.	2.B.150
PREF. PRESS	1



NOTES:

1. .062 TYP. WALL THKN. EXCEPT AS NOTED.
2. BREAK SHARP CORNERS AT .015 R.

<div> <div> <div>REVISION</div> <div></div> </div> </div>				<div> <div>tel TOWER EXTRUSIONS, LTD.</div> </div>			
				NAME			
				TEXAS STAIR & RAILS			
				PART NO.		DWG. NO.	
				END USE			
				TOP WINDOW TRACK			
EST. AREA .310		CIRCLE SIZE 1-2		DATE: 5-8-02		DRAWN BY: R STARK	
EST. WT./FT. .372		FACTOR 24		DIE SIZE 8X2.5		PRESS NO. 1/3	
EST. PERIM. 9.977		HOLE 1		SCALE FULL		L	
				CLASS 4:1		ALLOY 6063	
				SEMI-HOLLOW		DIE NO. TSR-13931	

ALUMINUM ASSOCIATION STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED